
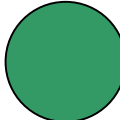


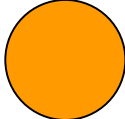
Plusaufgaben mit gemischten Zehnern
ohne Überschreitung

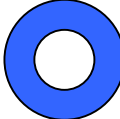
1

$25 + 43 =$ 

$43 + 36 =$ 

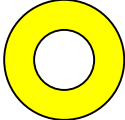
98

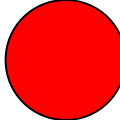
$81 + 15 =$ 

$17 + 41 =$ 

68


38


$25 + 13 =$ 

$42 + 31 =$ 

69


58

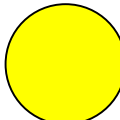
$72 + 26 =$ 

$26 + 43 =$ 

96

79


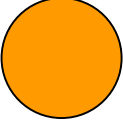
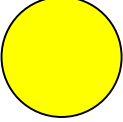
$84 + 15 =$ 

$35 + 41 =$ 

99


76

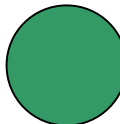
73

	1
	
	
	
	
	
	
	
	
	
	

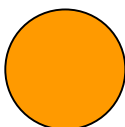
Plusaufgaben mit gemischten Zehnern
ohne Überschreitung


2

$12 + 33 =$ 

$36 + 11 =$ 

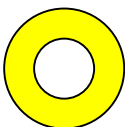
99

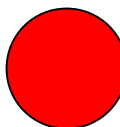
$35 + 54 =$ 

$66 + 22 =$ 

89

88


$87 + 12 =$ 


$52 + 33 =$ 

85

49


59

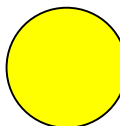
$24 + 25 =$ 

$45 + 41 =$ 

86

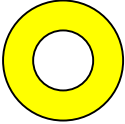
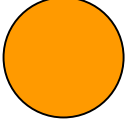

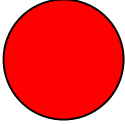

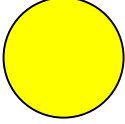



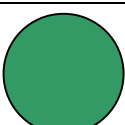
79

$62 + 17 =$ 

$17 + 42 =$ 


45

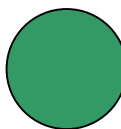
47

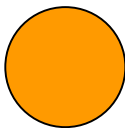
	2
	
	
	
	
	
	
	
	
	
	


Plusaufgaben mit gemischten Zehnern
ohne Überschreitung

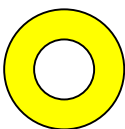
3

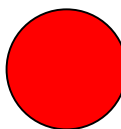
$24 + 13 =$ 


$53 + 15 =$ 


$47 + 32 =$ 

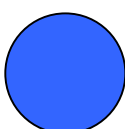
$64 + 23 =$ 

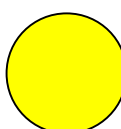
$48 + 21 =$ 

$35 + 24 =$ 

$53 + 42 =$ 

$48 + 51 =$ 

$42 + 15 =$ 

$61 + 23 =$ 

87

79

59

95

69


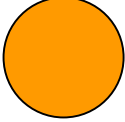

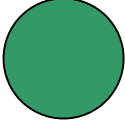
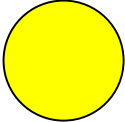
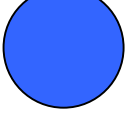
68

99

84


37

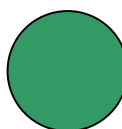
57

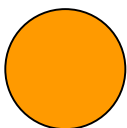
	3
	
	
	
	
	
	
	
	
	
	

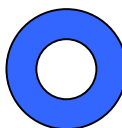
Plusaufgaben mit gemischten Zehnern
ohne Überschreitung

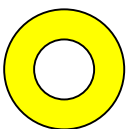
4

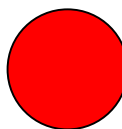
$46 + 53 =$ 


$44 + 44 =$ 


$42 + 34 =$ 

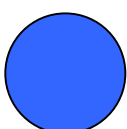
$24 + 23 =$ 

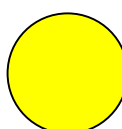
$42 + 43 =$ 

$31 + 37 =$ 

$37 + 33 =$ 

$31 + 25 =$ 

$52 + 45 =$ 

$23 + 15 =$ 

47

76

56

68

85


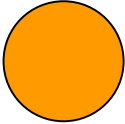

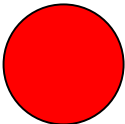
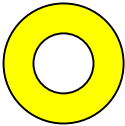
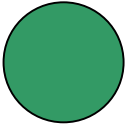


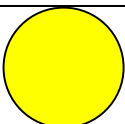
88

70

99


38

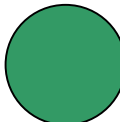
97

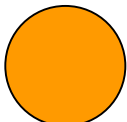
	4
	
	
	
	
	
	
	
	
	
	


Plusaufgaben mit gemischten Zehnern
ohne Überschreitung

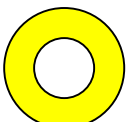
5

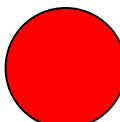
$61 + 15 =$ 


$35 + 24 =$ 


$41 + 36 =$ 

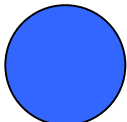
$22 + 27 =$ 

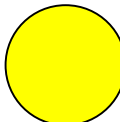
$56 + 43 =$ 

$37 + 42 =$ 

$25 + 53 =$ 

$47 + 21 =$ 

$54 + 15 =$ 

$31 + 43 =$ 

49

78

79

69

99

76

68

74

77

59

	5
	
	
	