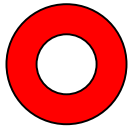
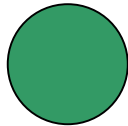
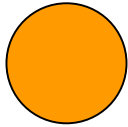

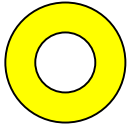
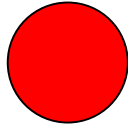



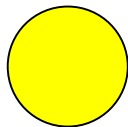


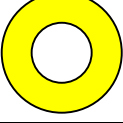


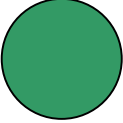
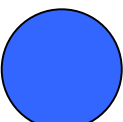
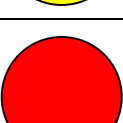



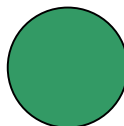
Plusaufgaben mit gemischten Zehnern mit Überschreitung		1
$36 + 16 =$ 	$42 + 19 =$ 	44
		52
$55 + 37 =$ 	$28 + 46 =$ 	82
		75
$23 + 59 =$ 	$35 + 49 =$ 	74
		92
$27 + 17 =$ 	$38 + 37 =$ 	61
		57
$29 + 28 =$ 	$45 + 36 =$ 	81
		84

	1
	
	
	
	
	
	
	
	
	
	

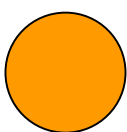
Plusaufgaben mit gemischten Zehnern  
mit Überschreitung

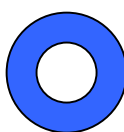
2

$26 + 37 =$  

$38 + 39 =$  

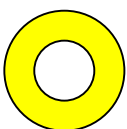
55

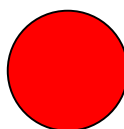
$29 + 36 =$  

$45 + 48 =$  

65


93


$37 + 18 =$  

$56 + 27 =$  

83

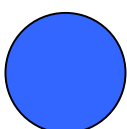
42

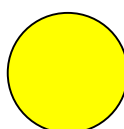
$24 + 18 =$  

$59 + 22 =$  

73

81

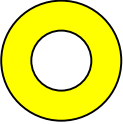
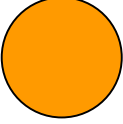

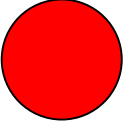

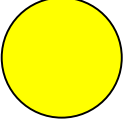


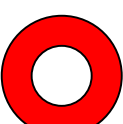
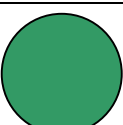
$63 + 27 =$  

$36 + 37 =$  

90


63

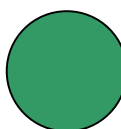
77

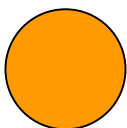
	2
	
	
	
	
	
	
	
	
	
	


Plusaufgaben mit gemischten Zehnern  
mit Überschreitung

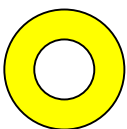
3

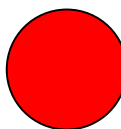
$28 + 28 =$  


$12 + 19 =$  


$75 + 16 =$  

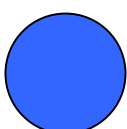
$36 + 25 =$  

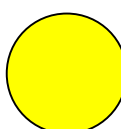
$31 + 29 =$  

$34 + 47 =$  

$36 + 47 =$  

$36 + 36 =$  

$64 + 29 =$  

$35 + 39 =$  

61

91

81

83

60


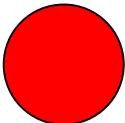
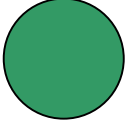

31

72

74


56

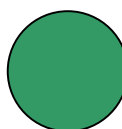
93

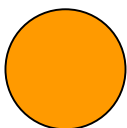
	3
	
	
	
	
	
	
	
	
	
	

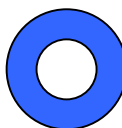
Plusaufgaben mit gemischten Zehnern  
mit Überschreitung

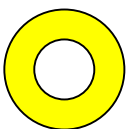
4

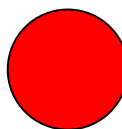
$32 + 59 =$  


$59 + 41 =$  


$42 + 39 =$  

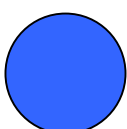
$17 + 77 =$  

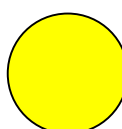
$46 + 39 =$  

$34 + 28 =$  

$27 + 57 =$  

$35 + 58 =$  

$46 + 49 =$  

$17 + 36 =$  

94

81

93

62

85

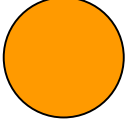
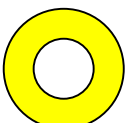
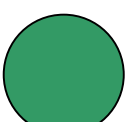

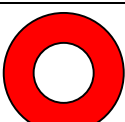
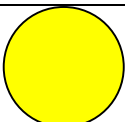
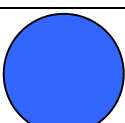
100

84

91


53

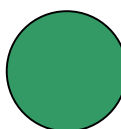
95

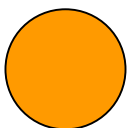
	4
	
	
	
	
	
	
	
	
	
	


# Plusaufgaben mit gemischten Zehnern mit Überschreitung

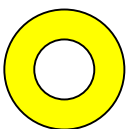
5

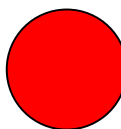
$15 + 29 =$  


$39 + 48 =$  


$38 + 27 =$  

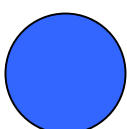
$48 + 25 =$  

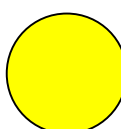
$49 + 42 =$  

$22 + 39 =$  

$34 + 37 =$  

$43 + 19 =$  

$26 + 74 =$  

$12 + 69 =$  

73

71

61

100

91

44

62

81

65

87

	5
	
	
	
	
	
	
	
	